Tutorial Ten Residence Time Distribution



Bahram Haddadi



7th edition, March 2025



Contributors:

- Bahram Haddadi
- Christian Jordan
- Michael Harasek
- Clemens Gößnitzer
- Sylvia Zibuschka
- Yitong Chen



Technische Universität Wien Institute of Chemical, Environmental & Bioscience Engineering



cc i S C Except where otherwise noted, this work is licensed under http://creativecommons.org/licenses/by-nc-sa/3.0/

Attribution-NonCommercial-ShareAlike 3.0 Unported (CC BY-NC-SA 3.0) This is a human-readable summary of the Legal Code (the full license). Disclaimer

You are free:

- to Share to copy, distribute and transmit the work
- to Remix to adapt the work

Under the following conditions:

- Attribution you must attribute the work in the manner specified by the author or licensor (but not in any way that suggests that, they endorse you or your use of the work).
- Noncommercial you may not use this work for commercial purposes.
- Share Alike if you alter, transform, or build upon this work, you may distribute the resulting work only under the same or similar license to this one.

With the understanding that:

- Waiver any of the above conditions can be waived if you get permission from the copyright holder.
- Public Domain where the work or any of its elements is in the public domain under applicable law, that status is in no way affected by the license.
- Other Rights In no way are any of the following rights affected by the license:
- Your fair dealing or fair use rights, or other applicable copyright exceptions and limitations;
- The author's moral rights;
- Rights other persons may have either in the work itself or in how the work is used, such as publicity or privacy rights.
- Notice for any reuse or distribution, you must make clear to others the license terms of this work. The best way to do this is with a link to this web page.

This offering is not approved or endorsed by ESI[®] Group, ESI-OpenCFD[®] or the OpenFOAM[®] Foundation, the producer of the OpenFOAM[®] software and owner of the OpenFOAM[®] trademark.

Available from: www.fluiddynamics.at



Background

In this tutorial, we will carry out Residence Time Distribution (RTD) analysis of fluid flow through a T-junction pipe.

1. Residence Time Distribution (RTD)

Residence Time Distribution (RTD) is a probability distribution function that describes the amount of time a fluid element spends in a process unit, such as a reactor, column, or pipe. Understanding RTD is crucial for analyzing the performance, efficiency, and mixing characteristics of industrial systems. Unlike ideal flow assumptions, most real-world fluid flows involve recirculation, bypassing, and dispersion, which RTD helps quantify. A few RTD applications:

- Optimizing reactor design by ensuring effective residence time for reactions.
- Identifying flow inefficiencies such as dead zones and short-circuiting.
- Enhancing mixing performance in industrial processes.
- Improving scale-up accuracy for chemical, pharmaceutical, and wastewater applications.

By understanding RTD, engineers can optimize designs, improve product yield, and enhance process reliability.

2. Tracer Analysis

Tracer analysis is a widely used technique for RTD measurement, where a tracer substance (such as dye, salt, or radioactive material) is injected into the system, and its concentration at the outlet is monitored over time. This provides insight into how fluid elements move through the process unit and allows engineers to quantify the RTD function.



Tracer analysis and RTD distribution of an ideal process

Based on the above diagram, first the tracer is injected into the inlet, and then the exit tracer concentration, C(t), is measured at regular time intervals. This allows the exit age distribution, E(t), to be calculated.



$$E(t) = \frac{C_T(t)}{\int_0^\infty C_T(t) dt} = \frac{Tracer \ concentration \ at \ time \ t}{Total \ tracer \ concentration}$$

It is clear from the above equation that the fraction of tracer molecules exiting the reactor that have spent a time between t and t + dt in the process unit is E(t)dt. Since all tracer elements will leave the unit at some point, RTD satisfies the following relationship:

$$\int_0^\infty E(t)\,dt=1$$

Types of Flow Patterns Identified by RTD

- Ideal Plug Flow: All fluid particles have the same residence time, resulting in a sharp, narrow RTD peak.
- Perfectly Mixed Flow (CSTR Continuous Stirred Tank Reactor): Fluid particles experience a wide range of residence times, leading to a broad RTD distribution.
- Dead Zones and Recirculation: Cause multiple peaks in the RTD curve, indicating poor mixing and stagnation.
- Bypassing Flow: Results in a steep initial RTD rise, meaning some fluid exits much earlier than expected.



incompressibleFluid & functions – TJunction

Tutorial outline

Use the incompressibleFluid and functions to simulate the flow through a square cross section T pipe and calculate RTD (Residence Time Distribution) for both inlets using a step function injection:

- Inlet and outlet cross-sections: 1 x 1 m²
- Gas in the system: air at ambient conditions
- Operating pressure: 10⁵ Pa
- Inlet 1: 0.1 m/s
- Inlet 2: 0.2 m/s

Objectives

- Understanding RTD calculation using OpenFOAM®
- Using multiple solvers for a simulation

Data processing

Plot the step response function and the RTD curve.



1. Pre-processing

1.1. Copying tutorial

Copy the following tutorial to your working directory as a base case:

\$FOAM_TUTORIALS/incompressibleFluid/pitzDaily

Replace the system directory with the system directory from the following tutorial:

\$FOAM_TUTORIALS/incompressibleFluid/pitzDailySteadyExperi
mentalInlet

Copy the *pitzDaily* file for the pitzDaily geometry from following directory to your system directory:

\$FOAM TUTORIALS/resources/blockMesh

1.2. 0 directory

Update p, U, nut, nuTilda, k and epsilon files with the new boundary conditions (in this simulation the following boundaries should be set inlet_one, inlet_two, oulet and walls), e.g. for file *U*:

```
dimensions [0 1 -1 0 0 0 0];
internalField uniform (0 0 0);
boundaryField
{
   inlet one
   {
                   fixedValue;
uniform (0.1 0 0)
      tvpe
      value
   }
   inlet two
   {
                 fixedValue;
uniform (-0.2 0 0)
      type
      value
   }
   outlet
   {
       type
                   zeroGradient;
   }
   walls
   {
                  fixedValue;
uniform (0 0 0)
      type
       value
   }
.
// * * * * * *
                , ,
* * * * * * *//
```

1.3. constant directory

Check momentumTransport file for the turbulence model (kEpsilon).



1.4. system directory

Rename the pitzDaily file to blockMeshDict and edit it to create the geometry.

```
// * * * * * *
                    * * * * * * * * * *
                                             * * * * * * *
                                                                       * * * * * * * * * *
// * * * * * *//
convertToMeters 1.0;
vertices
(
    (0 4 0) // 0
    (0 3 0) // 1
    (3 3 0) // 2
(3 0 0) // 3
    (4 0 0) // 4
    (4 3 0) // 5
    (7 3 0) // 6
(7 4 0) // 7
    (4 4 0) // 8
    (3 4 0) // 9
(0 4 1) // 10
    (0 3 1) // 11
    (3 3 1) // 12
    (3 0 1) // 13
(4 0 1) // 14
    (4 3 1) // 15
    (7 3 1) // 16
(7 4 1) // 17
(4 4 1) // 18
    (3 4 1) // 19
);
blocks
(
    hex (0 1 2 9 10 11 12 19) (10 30 10) simpleGrading (1 1 1)
    hex (9 2 5 8 19 12 15 18) (10 10 10) simpleGrading (1 1 1)
    hex (8 5 6 7 18 15 16 17) (10 30 10) simpleGrading (1 1 1)
    hex (2 3 4 5 12 13 14 15) (30 10 10) simpleGrading (1 1 1)
);
boundary
(
    inlet one
    {
          type patch;
          faces
          (
             (0 10 11 1)
          );
    }
    inlet two
    {
          type patch;
          faces
          (
             (7 6 16 17)
```



); } outlet { type patch; faces ((4 3 13 14)); } walls { type wall; faces ((0 1 2 9) (2 5 8 9) (5 6 7 8) (2 3 4 5) (10 19 12 11) (19 18 15 12) (18 17 16 15) (15 14 13 12) (0 9 19 10) (9 8 18 19) (8 7 17 18) (2 1 11 12) (3 2 12 13) (5 4 14 15) (6 5 15 16)); }); * * * * * * * * * * * * * * * * // * * * * * * * * * * *

2. Running simulation

>blockMesh

* * * * * * *//



Mesh created using blockMesh

>foamRun -solver incompressibleFluid

Wait for simulation to converge. After convergence, check the results to make sure about physical convergence of the solution.

>foamToVTK





The simulation results are as follows (results are on the cut plane in the middle):

Simulation results after convergence (~65 iterations)

3. RTD calculation

3.1. Copy tutorial

Copy following tutorial to your working directory:

\$FOAM_TUTORIALS/incompressibleFluid/pitzDailyScalarTransp
ort

In the 0 directory, just keep the T file and delete all other files.

3.2. 0 directory

Copy and paste the U and p files from the latest time step of the simulation in the first part of the tutorial (use the latest time step velocity field from previous part of simulation to calculate RTD for this geometry). There is no need to modify or change it. The solver will use this field to calculate the scalar transportation.

Update *T* (T will be used as an inert scalar in this simulation) file boundary conditions to match new simulation boundaries, to calculate RTD of the inlet_one set the internalField value to 0, T value for inlet_one to 1.0 and T value for inlet_two to 0.

3.3. constant directory

In the *momentumTransport* file set the simulationType to laminar.

3.4. system directory

Copy the blockMeshDict file from the first part of tutorial.

In the controlDict file change the endTime from 0.2 to 120 (approximately two times ideal resistance time) and deltaT from 0.0001 to 0.1 (Courant number approximately 0.4).



4. Running Simulation

>blockMesh

>foamRun -solver functions

>foamToVTK

5. Post-processing



Contour plots scalar T at 120 s for inlet 1

5.1. Calculating RTD

To calculate RTD the average T value at the outlets should be calculated first. The "integrate variables function" of ParaView can be used for this purpose.

>foamToVTK

Load the outlet VTK file into paraview using following path:

File > Open > VTK > outlet > outlet_..vtk > OK > Apply

Select T from variables menu, and then integrate the variables on the outlet:

Filters > Data Analysis > Integrate Variables > Apply

The values given in the opened window are integrated values in this specific time step. By changing the time step values for different time steps are displayed. As mentioned before, the average value of the property is needed. Therefore, these values should be divided by outlet area to get average values $(1m \times 1m)$.

After finishing the RTD calculations for inlet_one, the same procedure should be followed for calculating RTD of inlet_two, except T value for inlet_one should be 0 and for inlet_two it should be 1.0.





Average value of T on the outlet for two inlets versus time

The average value of T for each outlet approaches a certain constant value, which is the ratio of that scalar mass inlet to the whole mass inlet. For plotting data over time "Plot Selection Over Time" option in ParaView can be used, in the opened SpreadSheetView window (IntegrateVariables) select the set of data which you want to plot over time and then:

Filters > Data Analysis > Plot Selection Over Time > Apply

Next, to obtain the RTD plots, export the data to a spreadsheet program (e.g. Excel), calculate and plot the gradient of changes in average value of T on the outlet from time 0 to 120s for both inlets.



RTD of two inlets